

Date:  
User:Wednesday, 7/11/2007 3:05:49 PM  
Kim Johnston

## Process Sheet

split  
8B 071091

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HI-STEP LEG ASSEMBLY  
 Job Number : 33510-4  
 Estimate Number : 10385  
 P.O. Number :  
 This Issue : 7/11/2007 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 1/1 Type : SMALL /MED FAB  
 Previous Run : 32032  
 Part Number : D3065041  
 Drawing Number : D3065 REV B  
 Project Number : N/A  
 Drawing Revision : B  
 Material :  
 Due Date : 7/30/2007  
 Qty: 70 Um: 250 Eac  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

## Additional Product

Job Number:



Seq. # Machine Or Operation: Description:

1.0 33510A STEP SPACER

Comment: Sub-Component STEP SPACER  
D3065-1 B 33510A 40x

07/10/22



2.0 33510B STEP SPACER

Comment: Sub-Component STEP SPACER  
D3065-3 B 33510B 40x

B



3.0 33510C STEP LEG

Comment: Sub-Component STEP LEG  
D3065-5 B 33510C 80x

B



4.0 33510D STEP SPACER

Comment: Sub-Component STEP SPACER  
D3065-7 B 33510D 40x

B



5.0 MS20470AD44 Rivet, Universal Head

Comment: Qty.: 30.0000 Each(s)/Unit Total : 7500.0000 Each(s)  
Rivet, Universal Head  
Pick:

B

Qty Part Number Description  
30 MS20470AD4-4 RivetBatch  
27105108

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/10/22	1	split into on -1 balance 81	SB	07/10/22	70		

Part No: D3065-041 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: PD Date: 07/10/01  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR: <u>33510</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/10/29	6	1 piece D3065-5 B was missing when removed 1 hole came out of tolerance LC. Demand Error	SB 07/10/22	Scrap & destroy	SB 07/10/29	Ed 07/10/29	SB 07/10/22	Ed 07/10/29

NOTE: Date & initial all entries

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 33510

Part Number: D3065041

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3065 and Identify as D3065-041

*07/10/26 (70)*

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*07/10/29 (70)*

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WA 17-18-19-20**07-10-30 (70)*

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*07-10-31*

Job Completion

*07-10-31*

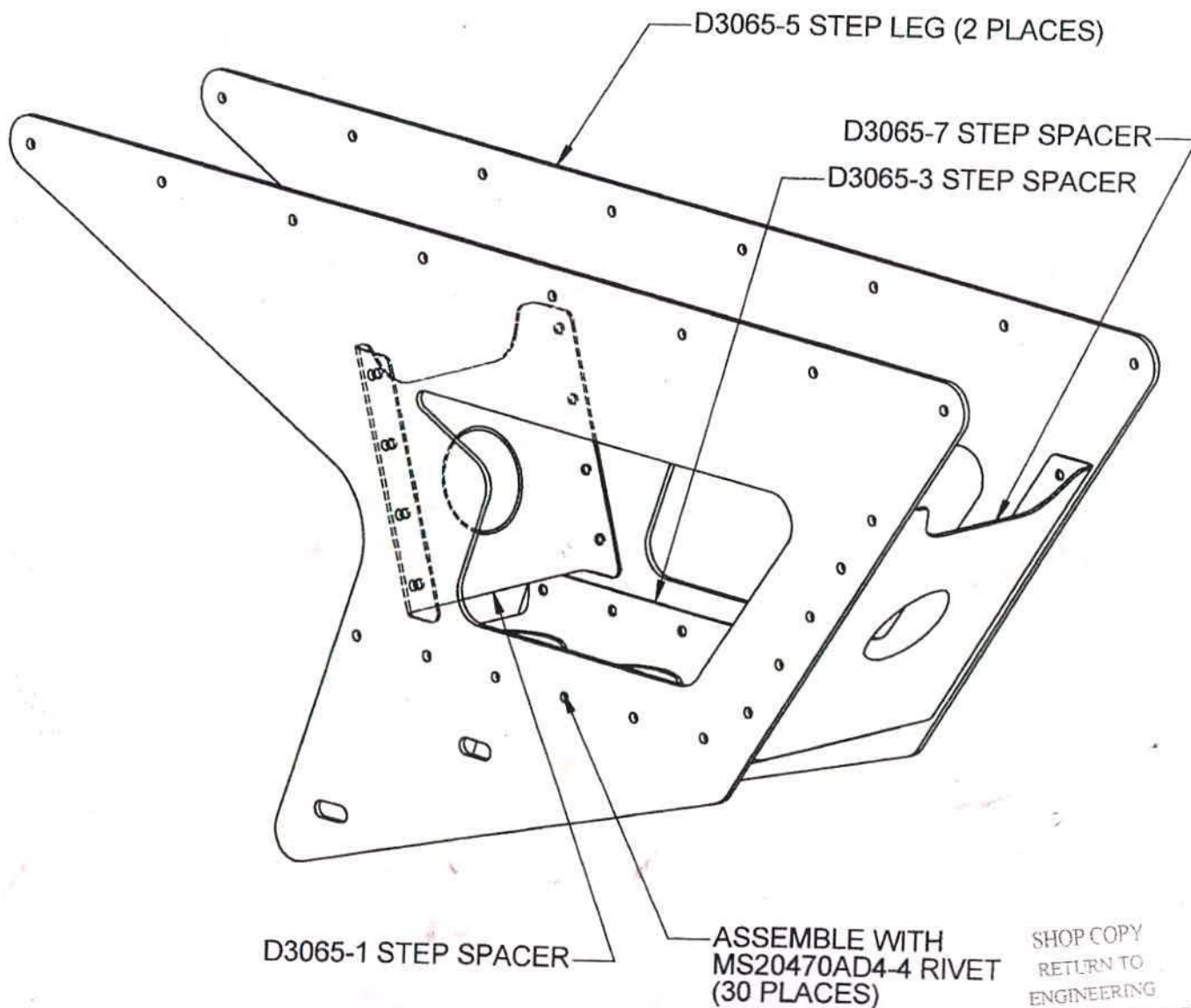




DESIGN <i>CP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3065	REV SHEET 1 (
DATE 06.05.23		TITLE STEP LEG ASSEMBLY	SC
A	02.09.11	NEW ISSUE	
B	06.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5	

RELEASED

*06-06-20* *[Signature]*



## D3065-041 STEP LEG ASSEMBLY

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *33510*

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